



April 27, 2018

**Subject: Hilti HIS-N inserts with HIT-RE 500-SD adhesive and ICC-ES ESR-2322 label**

To whom it may concern,

Hilti HIT-RE 500 SD was an adhesive product with an ICC-ES evaluation report, ESR-2322, which was valid until April, 2017. This report included installations with threaded rod, rebar, and HIS-N internally threaded inserts. At that time, when ESR-2322 expired, Hilti stopped sales of HIT-RE 500-SD and the product was removed from sales inventory. However, the HIS-N inserts are still in production and in use with other Hilti adhesive products, such as HIT-HY 200 and the successor of HIT-RE 500-SD which is HIT-RE 500 V3.

Hilti recently discovered the product packaging of the HIS-N inserts still has ESR-2322 printed on the labels. This was an oversight on our part and we have corrected the packaging labels to only show the valid ICC-ES evaluation report numbers associated with the HIS-N insert. Note that per ICC-ES, the HIS-N insert manufactured after April, 2017, is not approved by ICC-ES to carry the ESR-2322 report number.

Please feel free to contact our Engineering Technical Services department for more information or any questions.

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